

Stop ASAP

Work Order ID 86992

\*86992\*

Page 1

July-09-12 8:10:29 AM

Item ID: D206-642-313

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Skidtube LH

Start Date: 7/09/12 Start Qty: 1.00 \*1\*

Cust Item ID:

Required Date: 7/16/12 Req'd Qty: 1.00 \*1\*

Customer:

Reference:

Approvals: Process Plan: U Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr    | Revision Nbr |
|-------------|--------------|
| HN-D206-642 | 0            |

100 DOCUMENT CONTROL

\*100\*

DC

Document Control

Memo

Photocopy bluefile and create labels per PPP D206-642-313 CHG001

DAS 16 2/08/14

110

Pick Kit

\*110\*

Packaging

Packaging

Memo

120

QC4- 100% Inspect kits for completeness

\*120\*

QC

Quality Control

Memo

DAS 16 2/08/14

12/08/01 JB

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Work Order ID 86992

\*86992\*

Page 2

July-09-12 8:10:29 AM

Item ID: D206-642-313 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Skidtube LH  
 Start Date: 7/09/12 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 7/16/12 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start \*NR1\*  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description                               | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            | Packaging  | 0.00                 |         |        |              |               |               |                  |                |
| *130*                          |  |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D206-642-313 |                      |         |        |              |               |               |                  |                |
|                                | Location: <del>_____</del>                             |                      |         |        |              |               |               |                  |                |
|                                | PPP Rev: _____   |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release            | 0.00                 |         |        |              |               |               |                  |                |
| *140*                          |  |                      |         |        |              |               |               |                  |                |
| QC                             | Memo   | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |  |                      |         |        |              |               |               |                  |                |

ME 12-08-17

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

July-09-12 8:10:28 AM

Page 1

Work Order ID: 86992

Parent Item: D206-642-313

Parent Item Name: Skidtube LH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 11.11.18 NEW ISSUE DD VERF:

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D206-642-351                    |                        | Manufactured  | No          |                     |                  | 110             | Each               | 0.0000         |             | 186035       |               |                |        |
| Replacement Skidtube            |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |        |
| D206-648-013                    |                        | Manufactured  | No          |                     |                  | 110             | Each               | 6.0000         |             | 1            |               |                |        |
| GHW Modification                |                        |               |             |                     |                  |                 |                    |                |             |              |               |                |        |

Location Loc Qty Loc Code

|       |   |  |
|-------|---|--|
| FG    | 1 |  |
| 83363 | 1 |  |
| FG120 | 1 |  |
| 65455 | 0 |  |
| 66633 | 0 |  |
| 83040 | 1 |  |
| FG125 | 4 |  |
| 83040 | 2 |  |
| 85502 | 2 |  |

D2932-1  
Saddle LH Out, 206

Manufactured No 110 Each 13.0000

Location Loc Qty Loc Code

|       |   |  |
|-------|---|--|
| ST421 | 5 |  |
| 81801 | 5 |  |
| ST428 | 8 |  |
| 81620 | 2 |  |
| 83413 | 6 |  |

D2933-1  
Saddle LH In, 206

Manufactured No 110 Each 10.0000

Location Loc Qty Loc Code

|       |   |  |
|-------|---|--|
| ST421 | 5 |  |
| 81803 | 5 |  |
| ST428 | 5 |  |
| 81621 | 5 |  |

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

July-09-12 8:10:28 AM

Page 2

Work Order ID: 86992  
Parent Item: D206-642-313  
Parent Item Name: Skidtube LH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

D2938-1  
Saddle LH Out, 206

Manufactured No

110 Each 13.0000

85835 JB C

## Location

## Loc Qty

## Loc Code

ST421

5

81805

5

ST426

3

82133

3

ST428A

5

83415

5

D2939-1  
Saddle LH In, 206

Manufactured No

110 Each 13.0000

VENI 83416 1 JB C  
SADDLE LH

## Location

## Loc Qty

## Loc Code

ST421

5

81807

5

ST428A

2

82132

2

ST429

6

AN3-41A  
Bolt

Purchased No

110 Each 313.0000

8 8 JB C

## Location

## Loc Qty

## Loc Code

ST354

313

121162

113

121243

200

121162

D2652  
Bushings

Manufactured No

110 Each 195.0000

16 16 JB C 12/08/01

## Location

## Loc Qty

## Loc Code

FG

44

31985

44

ST013

151

73836

36

81951

61

83744

54

July-09-12 8:10:28 AM

Shop Packet Print

Page 2

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

July-09-12 8:10:28 AM

Page 3

Work Order ID: 86992

Parent Item: D206-642-313

Parent Item Name: Skidtube LH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

MS2104213

Nut

Purchased

No

110

Each

3,318.0000

8

8

## Location

## Loc Qty

## Loc Code

ST300

1318

117885

32

119017

771

119075

138

121444

377

ST317

2000

122141

2000

AN960JD10

Washer

NAS1149D0363J

Purchased

No

110

Each

0.0000

8

8

AN5-10A

Bolt

Purchased

No

110

Each

473.0000

4

4

## Location

## Loc Qty

## Loc Code

ST337

473

118191

80

121243

100

122151

293

AN5-12A

Bolt

Purchased

No

110

Each

45.0000

4

4

## Location

## Loc Qty

## Loc Code

ST338

45

121181

45

AN5-01A

Bolt

Purchased

No

110

Each

416.0000

8

8

## Location

## Loc Qty

## Loc Code

ST337

416

118191

13

119512

403

July-09-12 8:10:28 AM

Shop Packet Print

Page 3

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

July-09-12 8:10:28 AM

Page 4

Work Order ID: 86992

Parent Item: D206-642-313

Parent Item Name: Skidtube LH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

AN960JD516

NAS1149D0563J

Purchased

No

110

Each

12.0000

8

8

119546

JB

h

Washer

## Location

## Loc Qty

## Loc Code

ST338

12

2612

12

110

Each

1,375.0000

12

12

122416

JB

h

AN4-6A

Bolt

Purchased

No

## Location

## Loc Qty

## Loc Code

ST356

1375

119017

375

121243

500

122151

500

110

Each

29.0000

24

24

122441

JB

h

AN960JD416

Washer

NAS1149D0463J

Purchased

No

## Location

## Loc Qty

## Loc Code

ST351

29

116289

8

119097

21

110

Each

1,401.0000

12

12

121444

JB

12/08/01

h

MS21042L4

Nut

Purchased

No

## Location

## Loc Qty

## Loc Code

ST300

1401

119075

116

121011

193

121444

792

121652

300

July-09-12 8:10:28 AM

Shop Packet Print

Page 4

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

July-09-12 8:10:28 AM

Page 5

Work Order ID: 86992

Parent Item: D206-642-313

Parent Item Name: Skidtube LH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

D3407-043  
Low Ring

Manufactured No

110 Each 4.0000

0 86919 1 ✓ JB h

Location

Loc Qty

Loc Code

ST420

1

79232

1

ST463

3

68339

2

78841

1

D3456-1  
Washer

Manufactured No

110 Each 215.0000

0 1 ✓ JB h

Location

Loc Qty

Loc Code

FG

7

25701

7

ST044

208

80252

1

81876

15

83584

92

85223

100

83584

D3457-1  
Washer

Manufactured No

110 Each 69.0000

2 2 ✓ JB 12/07/01 h

Location

Loc Qty

Loc Code

FG

10

32409

10

ST044

59

67779

1

81977

6

83268

12

85422

40

83268

July-09-12 8:10:28 AM

Shop Packet Print

Page 5

**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

July-09-12 8:10:28 AM

Page 6

Work Order ID: 86992  
Parent Item: D206-642-313  
Parent Item Name: Skidtube LH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00

MS21043-4

Nut

Purchased No

110 Each 1,827.0000

0

122452<sup>1</sup> JB

Location Loc Qty Loc Code

|        |      |  |
|--------|------|--|
| FG     | 40   |  |
| 104603 | 40   |  |
| ST301  | 787  |  |
| 119546 | 4    |  |
| 121162 | 295  |  |
| 121652 | 488  |  |
| ST318  | 1000 |  |
| 122141 | 1000 |  |

AN4GSA

BOLT

Purchased No

110 Each 172.0000

0

1

JB

Location Loc Qty Loc Code

|        |     |  |
|--------|-----|--|
| ST355  | 172 |  |
| 112243 | 135 |  |
| 119017 | 37  |  |

AN960C416

washer

D3413-1

Ring

NAS1149C0463R

Purchased No

110 Each 0.0000

0

119097<sup>1</sup> JB

Manufactured No

110 Each 46.0000

0

87253<sup>1</sup> JB 12/08/01

Location Loc Qty Loc Code

|       |    |  |
|-------|----|--|
| ST420 | 4  |  |
| 79233 | 4  |  |
| ST464 | 42 |  |
| 80224 | 4  |  |
| 83307 | 18 |  |
| 83867 | 20 |  |

July-09-12 8:10:28 AM

Shop Packet Print

Page 6

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

July-09-12 8:10:28 AM

Page 7

Work Order ID: 86992

Parent Item: D206-642-313

Parent Item Name: Skidtube LH

Start Date: 7/09/12

Required Date: 7/16/12

Start Qty: 1.00

Required Qty: 1.00



Manufactured No

110 Each 631.0000

10 JB

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG       | 50      |          |
| 29962    | 50      |          |
| ST017    | 581     |          |
| 81871    | 81      |          |
| 83559    | 250     |          |
| 84433    | 250     |          |

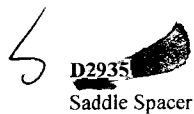


Manufactured No

110 Each 77.0000

2 JB

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG       | 4       |          |
| 31929    | 4       |          |
| ST021    | 40      |          |
| 82014    | 40      |          |
| ST031    | 33      |          |
| 85447    | 33      |          |



Manufactured No

110 Each 78.0000

2 JB 12/08/01

| Location | Loc Qty | Loc Code |
|----------|---------|----------|
| FG       | 6       |          |
| 31793    | 6       |          |
| ST021    | 36      |          |
| 78807    | 6       |          |
| 82013    | 30      |          |
| ST031    | 36      |          |
| 85448    | 36      |          |

July-09-12 8:10:28 AM

Shop Packet Print

Page 7

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

## 4.5 206 L/L-1/L-3/L-4/407 LOW &amp; HIGH GEAR SKIDTUBES

| ITEM | QTY<br>-311 | QTY<br>-312 | QTY<br>-313 | QTY<br>-314 | QTY<br>-341 | QTY<br>-347 | QTY<br>-349 | QTY<br>-351 | QTY<br>-013 | PART NUMBER          | DESCRIPTION   |
|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|----------------------|---|
|      | X           |             |             |             |             |             |             |             |             | D206-642-311         | SKIDTUBE INSTALLATION, LH   |
|      |             | X           |             |             |             |             |             |             |             | D206-642-312         | SKIDTUBE INSTALLATION, RH   |
|      |             |             | X           |             |             |             |             |             |             | D206-642-313         | SKIDTUBE INSTALLATION, LH   |
|      |             |             |             | X           |             |             |             |             |             | D206-642-314         | SKIDTUBE INSTALLATION, RH   |
| 1    | 1           | 1           |             |             | X           |             |             |             |             | D206-642-341         | SKIDTUBE  |
|      |             |             |             |             |             | X           |             |             |             | D206-642-347         | WEARSHOE KIT (REPLACES -343)  |
|      |             |             |             |             |             |             | X           |             |             | D206-642-349         | RUN-ON LANDING WEARPLATE KIT  |
|      |             |             | 1           | 1           |             |             |             | X           |             | D206-642-351         | SKIDTUBE  |
| 1    | 1           | 1           | 1           | 1           |             |             |             |             | X           | D206-648-013         | GROUND HANDLING KIT   |
| 1    |             |             |             |             | 1           |             |             |             |             | D2650-5              | SKIDTUBE ASSEMBLY   |
| 1    |             |             |             |             |             |             |             | 1           |             | D4361-041            | SKIDTUBE ASSEMBLY   |
| 2A   |             |             |             |             | 14          |             |             | 4           |             | D2651-1              | * PLUG <sup>(1)</sup>   |
| 2B   |             |             |             |             | 14          |             |             | 4           |             | D2651-3              | * O-RING <sup>(1)</sup>   |
| 3    |             |             |             |             | 1           |             |             | 1           |             | D2646                | * AFT CAP <sup>(1)</sup>  |
| 4    |             |             |             |             | 2           |             |             | 2           |             | MS27039-1-08         | * SCREW <sup>(1)</sup>  |
| 5    |             |             |             |             | 2           |             |             | 2           |             | NAS1149D0332J        | * WASHER <sup>(1)</sup> (OR AN960JD10L)                                     |
| 6    | 1           |             | 1           |             |             |             |             |             |             | D2932-1              | SADDLE, FWD OUT, LH   |
| 6    |             | 1           |             | 1           |             |             |             |             |             | D2932-2              | SADDLE, FWD OUT, RH   |
| 7    | 1           |             | 1           |             |             |             |             |             |             | D2933-1              | SADDLE, FWD IN, LH  |
| 7    |             | 1           |             | 1           |             |             |             |             |             | D2933-2              | SADDLE, FWD IN, RH  |
| 8    | 1           |             | 1           |             |             |             |             |             |             | D2938-1              | SADDLE, AFT OUT, LH   |
| 8    |             | 1           |             | 1           |             |             |             |             |             | D2938-2              | SADDLE, AFT OUT, RH   |
| 9    | 1           |             | 1           |             |             |             |             |             |             | D2939-1              | SADDLE, AFT IN, LH  |
| 9    |             | 1           |             | 1           |             |             |             |             |             | D2939-2              | SADDLE, AFT IN, RH  |
| 10   | 8           | 8           | 8           | 8           |             |             |             |             |             | AN3-41A              | BOLT  |
| 11   | 16          | 16          | 16          | 16          |             |             |             |             |             | D2652                | BUSHING   |
| 12A  | 8           | 8           | 8           | 8           |             |             |             |             |             | MS21042-3            | NUT (OR MS21042L3)  |
| 12B  | 8           | 8           | 8           | 8           |             |             |             |             |             | NAS1149D0363J        | WASHER (OR AN960JD10)   |
| 13   | 4           | 4           | 4           | 4           |             |             |             |             |             | AN5-10A (OR AN5-11A) | * BOLT <sup>(2)</sup>   |
| 14   | 4           | 4           | 4           | 4           |             |             |             |             |             | AN5-11A (OR AN5-12A) | * BOLT <sup>(2)</sup>   |
| 15   | 8           | 8           | 8           | 8           |             |             |             |             |             | NAS1149D0563J        | WASHER (OR AN960JD516)  |
| 16   | 12          | 12          | 12          | 12          |             |             |             |             |             | AN4-6A               | BOLT  |
| 17   | 24          | 24          | 24          | 24          |             |             |             |             |             | NAS1149D0463J        | WASHER (OR AN960JD416)  |
| 18   | 12          | 12          | 12          | 12          |             |             |             |             |             | MS21042-4            | NUT (OR MS21042L4)  |
| 20A  |             |             |             |             | 6           | 6           |             |             |             | D3537-1              | WEARPAD (REPLACES D2648-3)  |
| 21A  |             |             |             |             | 1           | 1           |             |             |             | D3537-3              | WEARPAD (REPLACES D3429-1)  |
| 22A  |             |             |             |             | 1           | 1           |             |             |             | D3535-11             | WEARSHOE (REPLACES D2656-11)  |
| 22B  |             |             |             |             | 1           | 1           |             |             |             | D3536-11             | GASKET  |
| 23A  |             |             |             |             | 1           | 1           |             |             |             | D3535-23             | WEARSHOE (REPLACES D2656-23)  |
| 23B  |             |             |             |             | 1           | 1           |             |             |             | D3536-23             | GASKET  |
| 24A  |             |             |             |             | 1           | 1           |             |             |             | D3535-35             | WEARSHOE (REPLACES D2656-35)  |
| 24B  |             |             |             |             | 1           | 1           |             |             |             | D3536-35             | GASKET  |
| 26A  |             |             |             |             | 54          | 54          |             |             |             | MS27039C1-08         | SCREW   |
| 26B  |             |             |             |             | 54          | 54          |             |             |             | NAS1149C0332R        | WASHER (OR AN960C10L)   |
| 26C  |             |             |             |             | 54          |             |             |             |             | ALS7-1032-130        | * INSERT <sup>(1)</sup><br>(or AKS4-1032-130, ALS4-1032-130, AELS-1032-130) |
| 30   | 1           | 1           | 1           | 1           |             |             |             |             |             | D3407-043            | TOW RING ASSEMBLY (REPLACES D2968-043)                                      |
| 31   | 1           | 1           | 1           | 1           |             |             |             |             |             | D3456-1              | WASHER  |
| 32   | 1           | 1           | 1           | 1           |             |             |             |             |             | D3457-1              | WASHER  |
| 33   | 1           | 1           | 1           | 1           |             |             |             |             |             | MS21043-4            | NUT   |
| 34   | 1           | 1           | 1           | 1           |             |             |             |             |             | AN4C5A               | BOLT  |
| 35   | 1           | 1           | 1           | 1           |             |             |             |             |             | NAS1149C0463R        | WASHER (OR AN960C416)   |
| 36   | 1           | 1           | 1           | 1           |             |             |             |             |             | D3413-1              | RING (REPLACES D2655)   |
| 37   | 10          | 10          | 10          | 10          |             |             |             |             |             | D2712                | SET SCREW   |
| 38   | 2           | 2           | 2           | 2           |             |             |             |             |             | D2934                | SADDLE SPACER   |
| 39   | 2           | 2           | 2           | 2           |             |             |             |             |             | D2935                | SADDLE SPACER   |
| 40   |             |             |             |             |             |             |             |             | 2           | D3414-041            | GHW LUG (REPLACES D2659)  |
| 41   |             |             |             |             |             |             |             |             | 4           | AN3C37A              | BOLT  |
| 42   |             |             |             |             |             |             |             |             | 8           | D2652                | BUSHING   |
| 43   |             |             |             |             |             |             |             |             | 4           | MS21043-3            | NUT   |
| 44   |             |             |             |             |             |             |             |             | 4           | NAS1149C0363R        | WASHER (OR AN960C10)  |

© COPYRIGHT © 2000 BY DART AEROSPACE USA, INC.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0

Date: 11.06.15

| ITEM | QTY<br>-311 | QTY<br>-312 | QTY<br>-313 | QTY<br>-314 | QTY<br>-341 | QTY<br>-347 | QTY<br>-349 | QTY<br>-351 | QTY<br>-013 | PART NUMBER   | DESCRIPTION           |
|------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|-----------------------|
| 50   |             |             |             |             |             |             | 1           | 1           |             | D4364-041     | FWD WEARPLATE ASSY    |
| 51   |             |             |             |             |             |             | 1           | 1           |             | D4364-043     | AFT WEARPLATE ASSY    |
| 52   |             |             |             |             |             |             | 18          | 18          |             | D3873-1       | BUSHING               |
| 53   |             |             |             |             |             |             | 4           |             |             | D2649         | SPACER                |
| 54A  |             |             |             |             |             |             | 9           | 9           |             | AN3-36A       | BOLT                  |
| 54B  |             |             |             |             |             |             | 9           | 9           |             | NAS1149C0332R | WASHER (OR AN960C10L) |
| 54C  |             |             |             |             |             |             | 9           | 9           |             | MS21042-3     | NUT                   |

NOTES: (1) DENOTES THAT PART IS INCLUDED WITH D2650-5 OR D4361-041 ASSEMBLY ABOVE  
(2) CHOICE OF BOLT WILL DEPEND ON CROSSTUBE (SEE INSTALLATION PROCEDURE)

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0  
Date: 11.06.15

